

SIZE MAKERS

GAUGES & TOOLS

AN ISO 9001:2015 COMPANY

OUR PRODUCTS

- * THREAD PLUG GAUGE
- * THREAD RING GAUGE
- * PLANE PLUG GAUGE
- * PLANE RING GAUGE
- * e ALL TYPE SPACIALGAUGES



SIZE MAKERS

GAUGES & TOOLS

ABOUT US

SIZE MAKERS Gauges manufacturing all types precision Gauges like Thread Plug, Thread Ring, PlaneGauges & Gauges as per customer requirements.

In our manufacturing plants. We use High Quality raw material. It comprises best alloy steel like OHNS (w), EN -31 Hardened to 60-62 HRC and duly sun zero treated at 80 Deg.C for long term dimensional stability.

Gauges are manufactured to National and International standards like I.S, B.S, American, DIN, JIS our temperature controlled lab is well equipped and all our Gauges are supplied with our calibration certificate which is traceable to NPL.

FACILITIES

- * Centrally Air-conditioned Grinding Shop Equipped With Full Range Of Matrix Internal And Universal Thread Grinding Machines And All Other Allied Machines.
- * Temperature & Humidity Controlled, Standards Room equipped with all ~ latest types of measuring instruments 4 with traceability approved by NPL -New Delhi.
- * In-House Sub-Zero Treatment Facility.

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MEASURING RANGE

THREAD PLUG GAUGE :3 mm TO 350 mm

THREAD RING GAUGE : 3mm TO 350 mm

TAPER THREADPLUGGAUGE :ANY KIND OF TAPER UPTO 1:16,
1:8, 1:6, IN ABOVE RANGE

TAPER THREAD RING GAUGE : ANY KIND OF TAPER UPTO 1:16,
1:8, 1:6, IN ABOVE RANGE

PLAIN PLUG GAUGES, PLAIN RING GAUGES, SNAP GAUGES,
DEPTH CHECKING GAUGES, FLUSH PIN GAUGES ETC IN
ABOVE DIAMETER RANGE.

FORMS LIKE METRIC, ANSE, NPT, BSP, BSPT, NPTE, PTE-SAE,
TRAP, ACME, PG, BA, BSCY, BSCOND, ANPT, HILICOIL ETC IN
SINGLE AS WELL AS MULTI START CAN BE MANUFACTURED
IN ABOVE RANGE.



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MANUFACTURING FACILITY MACHINES

- 1) Thread grinding machine Matrix - 39 for thread plug. - Up to 300 mm
- 2) Matrix 39 Machine (Internal & External)
- 3) Surface grinding machine
- 4) Cylindrical Grinding Machine O.D. 300 mm x 1000 mm
- 5) Micro-matic cylindrical Grinding Machine ID & OD & Taper
- 6) Lathe Machine
- 7) Engraving Machine
- 8) Tool & Cutter Grinder
- 9) Power Hak Saw Machine
- 10) Thread & Plane Laping Machine with taper Ring (Up to 30 mm)

MANUFACTURING INSTRUMENTS

- 1) Three wire measurement machine. (Floating Carriage)
- 2) Universal Metro Scope for Internal & Ext Measurement
- 3) Profile projector for angle measurement
- 4) All types of measuring instruments

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NOTES

- 1) The prices given in Price-List are for RIGHT HAND GAUGES ONLY.
- 2) (a) Prices indicated for plugs are for a DOUBLE END consisting of GO AND NOGO
(b) Price indicated for Rings are for GO or NOGO
(c) For setting plugs & check plugs add 90% to the basic Price of double Price of double ended Screw Plug Gauges.
(d) Prices of single ended GO or NOGO Screw Plug Gauges are 60% of that of double-ended screw plug gauges.
(e) Prices of single ended NOGO Wear check Plug Gauges are 90% of that of double ended screw plug gauges.
- 3) For any class of fit other than medium, add to the basis list price.

For :	Plugs	:	25%
	Rings upto 24 dia	:	30%
	Rings more than 24 dia	:	25%
- 4) For any class of fit other than medium, add to the basis list price.

EO:	Plugs	:	25%
	Rings upto 24 dia	:	30%
	Rings more than 24 dia	:	25%
- 5) RE-Calibration Services available.

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NOTES

- 6) Our Instruments are traceable to N.PL. DELHI.
- 7) | For Acme, Trapezoidal, Buttress, Mod, Square, PG, BS Conduit, Gauges Prices Will be on request.
- 8) Thread ring gauges upto nominal dia. 16 mm are manufactured & checked with the help of calibrated master check plug gauges.
- 9) Thread ring gauges above nominal dia. 16mm are checked by direct measurement method with the help of length measuring machine.

TERMS & CONDITIONS

PRICES : Ex-Works, Pune

TAXES : Extra as applicable at the time of delivery.
Any Additional statutory levies as may be applicable at the time of despatch will be to your account.

FORWARDING : Extra@3%

PAYMENT : a) Against Delivery /On C.O.D. Basis through courier
b) Against document through you bank. Please let us know the name and address of your bankers.

**THIS PRICE LIST IS SUBJECT TO REVISION WITHOUT PRIOR NOTICE
AND SUPERSEDES OUR PREVIOUS PRICE LIST.**

ISO METRIC THREAD GAUGES

STANDARDS : BASIC DIMENSION :- IS : 4218 Part III 1999
Gauging Practice :- IS - 2334-2001

CLASS OF FIT : Screw plug : 6H (Medium), Screw Rings : 6g (Medium)

PRICES : Applicable for Right Hand Threads.
Above 100 mm on request.
For non-Sed. dia-pitch combinations on request.

NOMINAL DIAMETER	PITCH	Thread Plugs DIE GO AND NO GO '6H' CLASS	Thread Rings GO AND NO GO '6g' CLASS
2	0.40	949	1668
2.2	0.45	949	1668
2.5	0.45	949	1495
3	0.50	759	920
3.5	0.60	759	920
4	0.75	690	817
	0.50	1064	1265
4.5	0.75	690	1121
	0.50	1093	1150
5	0.80	690	817
	0.50	1093	1265
5.5	0.50	1093	1955
6	1.00	690	817
	0.75	1093	1265
7	1.00	690	817
	0.75	1093	1265
8	1.25	690	817
	1.00	690	817
	0.75	1093	1265
9	1.25	690	874
	1.00	690	823
	0.75	1093	1610
10	1.50	690	817
	1.25	690	817
	1.00	690	817
	0.75	1093	1610
11	1.25	690	932
	1.00	690	932
	0.75	1093	1840

NOMINAL DIAMETER	PITCH	Thread Plugs DIE GO AND NO GO '6H' CLASS Rs.	Thread Rings GO AND NO .GO '6g' CLASS Rs.
12	1.75	690	817
	1.50	690	817
	1.25	690	817
	1.00	690	817
14	2.00	834	1150
	1.50	828	891
	1.25	828	891
	1.00	828	891
15	1.50	1093	1294
	1.00	1093	1294
16	2.00	834	1150
	1.50	828	891
	1.00	828	891
17	1.50	1093	1438
	1.00	1093	1438
18	2.50	1196	1622
	2.300	978	1553
	1.50	978	1093
	1.00	978	1093
20	2.50	1196	2070
	2.00	978	1656
	1.50	978	1219
	1.00	978	1219
22	2.50	1196	2070
	2.00	978	1656
	1.50	978	1219
	1.00	978	1219
24	3.00	1219	2185
	2.00	978	1696
	1.50	978	1380
	1.00	978	1380
25	2.00	1162	1840
	1.50	1093	1708
	1.00	1093	1708
26	1.50	1162	1708

NOMINAL DIAMETER	PITCH	Thread Plugs	Thread Rings
		DIE GO AND NO GO '6H' CLASS Rs.	GO AND NO GO '6g' CLASS Rs.
27	3.00	1610	2530
	2	1265	2013
	1.5	1265	1656
	1.00	1265	1656
28	2.00	1265	2013
	1.5	1265	1656
	1.00	1265	1656
30	3.50	2415	2772
	3	1955	2588
	2	1495	2128
	1.50	1495	2128
	1.00	1668	2588
32	2	1495	2214
	1.5	1495	2214
33	3.50	2415	2772
	3	1955	2588
	2	1495	2128
	1.50	1495	2128
35	1.50	1495	2197
36	4.00	2415	2772
	3.00	1955	2588
	2.00	1495	2128
	1.5	1495	2128
38	1.50	1495	2197
39	4.00	2415	2772
	3	1955	2588
	2.00	1495	2128
	1.50	1495	2128
40	3.00	1955	2588
	2.00	1495	2128
	1.50	1495	2128
42	4.50	2818	3651
	4.00	2818	3335
	3.00	230	2990
	2.00	1806	2588
	1.50	1806	2588
45	4.50	2818	3651
	4.00	2818	3335
	3.00	2300	2990
	2.00	1806	2588
	1.50	1806	2588

NOMINAL DIAMETER	PITCH	Thread Plugs	Thread Rings
		DIE GO AND NO GO '6H' CLASS Rs.	GO AND NO GO '6g' CLASS Rs.
48	5.00	3278	3766
	4.00	3278	3335
	3.00	2300	2990
	2.00	1806	2588
	1.00	1806	2588
50	3.00	2300	2990
	2.00	1806	2588
	1.50	1806	2588
52	5.00	3554	4715
	4.00	3554	4370
	3.00	2772	4025
	2.00	2128	3393
	1.50	2128	3393
	1.00	2128	3393
55	4.00	3555	4370
	3.00	2772	4025
	2.00	2128	3393
	1.50	2128	3393
56	5.50	3738	4715
	4.00	3565	4370
	3.00	2772	4025
	2.00	2128	3393
58	4.00	3738	4370
	3.00	2772	4025
	2.00	2128	3393
	1.50	2128	3393
60	5.50	3738	4715
	4.00	3554	4370
	3.00	2772	4025
	2.00	2128	3393
	1.50	2128	3393
62	4.00	3554	4370
	3.00	2772	4025
	2.00	2128	3393
64	1.50	21333	3393
	6.00	4313	5175
	4.00	3554	4370
65	3.00	2772	4025
	2.00	2128	3393
	1.50	2128	3393

NOMINAL DIAMETER	PITCH	Thread Plugs D I E GO AND NO GO '6H' CLASS Rs.	Thread Rings GO AND NO GO '6g' CLASS Rs.	NOMINAL DIAMETER	PITCH	Thread Plugs D I E GO AND NO GO '6H' CLASS Rs.	Thread Rings GO AND NO GO '6g' CLASS Rs.
68	6.00	4485	5175	80	6.00	5463	5980
	4.00	4140	4428		4.00	4485	5290
	2.00	2197	3393		2.00	2657	4255
	1.50	2197	3393		1.50	2657	4255
70	6.00	4485	5175	82	2.00	2657	4255
	4.00	4140	4428	85	6.00	5463	5980
	2.00	2197	3393		4.00	4485	5290
	1.50	2197	3393		2.00	2657	4255
6.00	4485	5175	1.50		2657	4255	
72	4.00	4140	4428	90	6.00	6785	7475
	3.00	3232	4025		4.00	5635	6785
	2.00	2197	3393		2.00	3220	5514
	1.50	2197	3393		1.50	3220	5514
	75	4.00	4140	4428	95	6.00	6785
3.00		3232	4025	4.00		5635	6785
1.50		2197	3393	2.00		3220	5514
6.00		5463	5980	1.50		3220	5514
76	4.00	4485	5290	100	6.00	6785	7475
	2.00	2657	4255		4.00	5635	6785
	1.50	2657	4255		3.00	4681	6233
	2.00	2657	4255		2.00	3508	5514
78	2.00	2657	4255		1.50	3508	5514

BRITISH ASSOCIATION (B. A.) SCREW GAUGES

Basic Dimensions B.S. 93-*1951

Gauging practice B.S. 919, Part - II, 1971

SIZE	Screw Plugs D/E Rs.	Screw Rings GO OR NO GO Rs.
0 BA 2 BA	2760	3738
4BA	2760	3738
6BA	2990	4083
8BA	3393	4773
	3393	4773

UNIFIED THREAD GAUGES

STANDARDS : BASIC DIMENSION :- ANSI B 1.2 - 1983

CLASS OF FIT : SCREW PLUGS : 28, SCREW RINGS : 2A

SIZE	T.P.I	Thread Plugs	Thread Rings
		DIE GO AND NO GO '2B' CLASS	GO AND NO GO '2A' CLASS
No.4	4B UNC	863	1200
	4B UNF	863	1200
No.5	40 UNC	863	1200
	4B UNF	863	1200
No.6	32 UNC	863	1050
	40 UNF	863	1050
No.α	32 UNC	863	1050
	36 UNF	863	1050
No.10	24 UNC	863	1050
	32 UNF	863	1050
No.12	24 UNC	863	1050
	2B UNF	863	1050
	32 UNEF	920	1600
1/4"	20 UNC	834	1010
	2B UNF	834	1010
	32 UNEF	978	1600
5/16"	1B UNC	834	1010
	24 UNF	834	1010
3/8"	16 UNC	834	1010
	24 UNF	863	1010
7/6"	14 UNC	834	1010
	20 UNF	834	1010
1/2"	13 UNC	834	1010
	20 UNF	834	1010
9/16"	12 UNC	949	1410
	1B UNF	949	1110
5/8"	11 UNC	949	1410
	1B UNF	949	1110
3/4"	10 UNC	1392	1900
	16 UNF	1104	1265
	20 UNEF	1553	2050

SIZE	T.P.I	Thread Plugs	Thread Rings
		DIE GO AND NO GO '28' CLASS	GO AND NO GO '2A' CLASS
7/8"	9 UNC	1725	2185
	14 UNF	1104	1455
	20 UNEF	1524	2358
1"	B UNG	1725	3335
	12 UNF	1104	1898
	20 UNEF	1524	2530
1.1/8"	7 UNC	2846	4140
	12 UNF	1524	2214
1.1/4"	16 UN	1524	2214
	7 UNC	2846	4140
	B UN	2846	4140
1.1/4"	12 UNF	1622	2657
	16 UN	1622	2657
	6 UNC	2846	4140
1.3/8"	B UN	2846	4140
	12 UNF	1622	2657
	16 UN	1622	2657
1.1/2"	6 UNC	2846	4140
	B UN	2846	4140
	12 UN	1622	2657
1.5/8"	16 UN	1622	2657
	B UN	3163	4773
	12 UN	2197	3048
1.3/4"	16 UN	2197	3048
	5 UNC	4083	6498
	B UN 12 UN	3163	4773
1.7/8"	12 UN	2197	3048
	B UNC	3163	4888
	16 UN	2415	3048

SIZE	T.P.I	Thread Plugs	Thread Rings
		DIE GO AND NO GO '2B' CLASS	GO AND NO GO '2A' CLASS
2"	4.5 UNC	4140	4370
	8 UN	3163	4887.5
	12 UN	2358	3162.5
	16 UN	2358	3162.5
2.1/4"	4.5UNC	4830	7130
	8 UN	3680	7475
	12 UN	2760	3910
	16 UN	2760	3910
2.3/8"	8 UN	3680	5175
	12 UN	2760	3910
	16 UN	2760	3910
2.1/2"	4 UNC	4830	7130
	8 UN	3680	5175
	12 UN	2760	3910
	16 UN	2760	3910

SIZE	T.P.I	Thread Plugs	Thread Rings
		DIE GO AND NO GO '2B' CLASS Rs.	GO AND NO GO '2A' CLASS Rs.
2.5/8"	8 UN	4370	5175
	12 UN	2933	3910
	16 UN	2933	3910
2.3/4"	4 UNC	5118	0
	8 UN	4370	5232.5
	12 UN	2588	3921.5
2.7/8"	16 UN	2588	3921.5
	8 UN	4370	5232.5
	12 UN	2588	3910
3.00"	16 UN	2588	3910
	4 UNC	6268	6440
	8 UN	5003	5060
	12 UN	3508	5060
3.1/4"	16 UN	3508	
	4 UNC	6268	8998.75
	8 UN	5003	6440
	12 UN	3508	5060
3.1/2"	16 UN	3508	5060
	4 UNC	7682	
	8 UN	6268	8165
	12 UN	4198	6440
3.3/4"	16 UN	4198	6440
	4 UNC	7648	11270
	8 UN	6268	8935.5
	12 UN	4198	6670
4"	16 UN	4198	6670
	4 UNC	7878	
	8 UN	6498	8165
	12 UN	4117	6440
	16 UN	4117	6440

BSW – BSF THREAD GAUGES

STANDARDS : BASIC DIMENSION :- BS 84 : 1956

GAUGING PRACTICE : BS 919 PART2 : 1971

CLASS OF FIT : SCREW PLUG : 6H (MEDIUM), SCREW RINGS : 6G (MEDIUM)

PRICES : APPLICABLE FOR RIGHT HAND THREADS.
ABOVE 1.112" ON REQUEST.

FOR NON-STD. DIA-PITCH COMBINATIONS ON REQUEST

SIZE		Screw Plugs DIE GO AND NO GO	Screw Ring Ring Go AND NO GO
NOMINAL DIAMETER	PITCH		
1/8"	40 BSW	2990	4025
3/16"	24 BSW	2070	2760
	32 BSF	2070	4025
1/4"	20 BSW	2070	2818
	26 BSF	2070	2818
5/16"	18 BSW	2070	2818
	22 BSF	2070	2818
3/8"	16 BSW	2070	2818
	20 BSF	2070	2818
7/16"	14 BSW	2070	2818
	18 BSF	2070	2818
1/2"	12 BSW	2070	2818
	16 BSF	2070	2818

SIZE		Screw Plugs DIE GO AND NO GO Rs.	Screw Ring Ring Go AND NO GO Rs.
NOMINAL DIAMETER	PITCH		
5/8"	11 BSW	2415	3738
	14 BSF	2415	3738
3/4"	10 BSW	2933	5290
	12 BSF	2415	5290
7/8"	9 BSW	2875	5290
	11 BSW	2415	5290
1"	8 BSW	3335	5463
	10 BSF	3105	5463
1.1/8"	7BSW	5118	7073
	9 BSF	4715	7073
1.1/4"	7BSW	5118	7878
	9 BSF	4715	7878
1.1/2"	6 BSW	5923	7878
	8 BSF	5463	7878

N.P.T. TAPER SCREW GAUGES

BASIC DIMENSTIONS AND GAUGING PRACTICE :
ANSI/AME B1.20.1.1983, H-28 PART 11- 1957

SIZE	T.P.I.	PLUGS		RINGS	
		Basic Step Rs.	Min/Max step Rs.	Basic Step Rs.	Min/Max step Rs.
1/16"	27	2243	2530	3450	4485
1/8"	27	2243	2530	3450	4485
1/4"	18	1852	2174	3335	3968
3/8"	18	1852	2174	3335	3968
1/2"	14	1852	2174	3278	3565
3/4"	14	1852	2174	3278	3623
1"	11.1/2	2358	2634	4083	5118
1.1/4"	11.1/2	2358	2634	4083	5118
1.1/2"	11.1/2	2358	2634	4083	5118
2"	11.1/2	3048	3623	4830	6268
2.1/2"	8	3565	4370	5520	6268
3"	8	3565	4370	5520	6498
3.1/2"	8	3565	4370	5520	6498
4"	8	5693	6498	8165	9430
4.1/2"	8	6498	7015	8165	9948
5"	8	6498	7590	9315	10810
6"	8	6498	7590	9315	11155

NOTE : FOR NPTF TAPER THREAD GAUGES ADD 15%
PRICES FOR L2 THREAD RINGS & L3 THREAD PLUGS ON REQUEST

L.S. TAPER THREAD GAUGES. (B.S.P.T.)

STANDARDS : BASIC DIMENSION :- IS 554 - 1975

GAUGING PRACTICE : BS 21 : 1985, IS 8999 - 1979

CLASS OF FIT : SCREW PLUGS : SYSTEM B, SCREW RINGS : SYSTEM B

PRICES : FOR RIGHT HAND TREADS ONLY.

FOR SYSTEM A ON REQUEST.

NOTE : CALIBRATION CERTIFICATE WILL BE ISSUED WITH EACH GAUGE.

SIZE		PLUG "RC"	PLUG "R"
NOMINAL DIAMETER	T. P. I.	System B	System B
		or System A	or System A
		Rs.	Rs.
1/16"	28	2990	-
1/8"	28	2875	6153
1/4"	19	2358	5049
3/8"	19	2358	5049
1/2"	14	2358	5049
3/4"	14	2358	5049
1"	11	3105	6325
1.1/4"	11	3105	6325
1.1/2"	11	3105	6325
2"	11	3795	8165
2.1/2"	11	4715	8165
3"	11	4715	8165
4"	11	7015	12489
5"	11	8625	14766
6"	11	8900	13770

B. S. CYCLE THREAD GAUGES

STANDARDS : BASIC DIMENSION :- BS 811 : 1950

GAUGING PRACTICE :- BS 919 PART 2 : 1971

CLASS OF FIT " MEDIUM

		Rs.	Rs.
1/8"	40	2530	3220
5/32"	32	2530	3220
3/16"	32	2185	2760
7/32"	26	2185	2760
1/4"	26	2185	2530
9/32"	26	2185	2530
5/16"	26	2185	2530
3/8"	26	2185	2530
7/16"	26	2185	2530

		Rs.	Rs.
1/2"	26	2185	2542
9/6"	26	2760	3393
5/8"	26	2760	3393
11/16"	26	2760	3393
3/4"	26	2990	3738
1"	26	2990	3738

PRICES FOR NON STANDARD DIAMETERS TPI COMBINATION & SWG SERIES ON REQUEST

G-SERIES (FORMALLY BSP-F) THREAD GAUGE

INDIAN STANDARDS :

BASIC DIMENSIONS : IS :2643-2005

GAUGING PRACTICE : IS : 10216 - 1998

CLASS OF FIT : SCREW PLUGS :GENERAL, **SCREW RINGS :** GENERAL (B), CLOSE (A)

PRICES : APPLICABLE FOR RIGHT HAND THREADS .

NOTE : RINGS ARE SUPPLIED TO CLASS 'B' UNLESS CLASS 'A' IS SPECIFICALLY REQUESTED

INTERNATIONAL STANDARDS

BASIC DIMENSIONS : ISO 228 PART.I - 2000

GAUGING PRACTICE : ISO PART.II - 1987

SIZE		Screw Plugs D I E GO AND NO GO Rs.	Screw Rings GO OR NO GO Rs.
NOMINAL DIAMETER	PITCH		
G 1/16"	28	1179	2530
G 1/8"	28	1150	2070
G 1/4"	19	1150	2070
G 3/8"	19	1150	2070
G 1/2"	14	1150	2818
G 5/8"	14	1369	2818
G 3/4"	14	1369	2818
G 7/8"	14	1369	2818
G 1"	11	2082	3738
G 1.1/8"	11	2082	3738

SIZE		Screw Plugs D I E GO AND NO GO Rs.	Screw Rings GO OR NO GO Rs.
NOMINAL DIAMETER	PITCH		
G 1. 1/1"	11	2082	3738
G 1.3/8"	11	2082	3738
G 1.1/2"	11	2082	3738
G 2"	11	2415	4428
G 2.12"	11	2990	4773
G 3"	11	3565	6038
G 4"	11	4198	7590
G 5"	11	4198	9315
G 6"	11	9660	11615

NOTE : PRICES FOR CLASS A RING-AND 20% EXTRA ON CLASS B PRICES

PLAIN PLUG GAUGES

REVERSIBLE TYPE PLUG GAUGE

Size in mm	Price Rs.
1-3	449
3-6	449

FIXED TYPE PLUG GAUGE

Size in mm	Price Rs.
6-10	374
10-20	420
20-30	472
30-40	587
40-50	748
50-60	978
60-70	1081
70-80	1167
80-90	1622
90-100	1852
100-120	2128
120-140	2473
140-160	2933

FIXED SNAP GAUGES

Size in mm	Single Ended Price Rs.	Double Ended Price Rs.
1-3	410	690
3-10	490	690
10-16	190	690
16-25	540	790
25-32	650	890
32-40	710	1050
40-50	790	1290
50-63	850	1510
63-70	910	1610
70-80	1100	1910
80-90	1310	2150
90-100	1610	2650
100-112	1810	--
112-125	2210	-
125-140	2210	--
140-160	2450	--
160-180	2850	--
180-200	3250	--
200-225	3650	--
225-250	3950	-

DTES : FOR PLUG GAUGES

6 MMN PINS FIXED IN ALUMINIUM HANDLE.
 40 MM TPAER LOCK DESIGN (IS : 6137 : 1983)
 40-100 MM DISC TYPE DESIGN (IS : 6244 : 1980)
 100-250 MM PLATE TYPE DESIGN
 (OUR STANDARD DESIGN)

NOTES : FOR SNAP GAUGES

- 1) ALL GAUGES ARE PLATE TYPE ONLY.
- 2) MATERIAL OHNS (TUNGSTEN BASED) UPTO 160MM ABOVE 1600 MM FRAME IS MS & TIPS OF OHNS.
- 3) THICKNESS WILL BE 5 MM TO 6 MM UPTO 25 MM SIZE & 9 MM TO 10 MM ABOVE 25 MM SIZES.
- 4) DESIGN :
 SINGLE ENDED UPTO 160MM. IS : 8023-1973
 DOUBLE ENDED GENERALLY AS PER IS : 4583 - 1938
 SINGLE ENDED ABOVE 160 MM OUR STANDARD DESING.

MASTER RING GAUGES IS : 3485 – 1983

Size in mm	Price Rs.
3-6	1024
6-10	794
10-20	794
20-30	978
30-40	1081
40-50	1219
50-60	1323
60-70	1599
70-80	1852
80-90	1967
90-100	2197
100-110	2818
110-120	3255
120-130	2427
130-140	4152
140-150	4497
150-170	1852
170-180	6498
180-1903	7360
190-200	11960

MEASURING PINS (LOOSE)

Size in mm	Price Rs.
0.3-0.5	219
0.5-1.0	184
1-12	161
12-16	219
16-20	288

Measuring pins' with knobs Rs. 15/- Extra.
Measuring pins' Length Tolerance as per
IS - 1. 1163 - 1984

.NOTE : PRICES FOR GO AND NO GO RING GAUGE (SET) IS DOUBLE THE PRICE OF MASTER RING GAUGE

SIZE MAKERS

GAUGES & TOOLS

OUR PRODUCTS



ADDRESS

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